

Work Order ID 60760 - 2

Thursday, July 22, 2010 10:51:45 AM



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Item ID: D412-760-015

Revision ID:

Item Name: Cabin Floor Protector

Start Date: 7/22/2010 Start Qty: 3.00

Required Date: 7/29/2010 Req'd Qty: 3.00

Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Approvals: Process Plan:

Date: 10-7-21 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

D

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

0.00

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8 8 10/08/05

10-7-21

10-7-21 6/21 2x

8 8 10/08/05

(+2)

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Item ID: D412-760-015
Revision ID:
Item Name: Cabin Floor Protector

Accept



Setup Start



Stop



Start Date: 7/22/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 7/29/2010 Req'd Qty: 3.00



Customer:

Reference:

Run

Start



Stop



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-760-015

Location:

PPP Rev: B

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/18/15 @

10/08/06 JF
MF
10-8-05

Picklist Print

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Work Order ID: 60760



Parent Item: D412-760-015



Parent Item Name: Cabin Floor Protector

Start Date: 7/22/2010

Required Date: 7/29/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	28	84			
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	12	36			
D3574-5 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3574-6 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3575-5 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3575-6 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3			
D3580-1 Joggle Bracket		Manufactured	No			110	Each	88.0000	6	18			

Location

ST070

Loc Qty

88

10

78

Loc Code

10
8

10-7-24 sl (30)

B60762 10-7-27 sl

B60761 10-7-27 sl

B60764 10-7-27 sl

B60763 10-7-27 sl

M115107 10-7-26 sl

M115000 10-7-26 sl

48390
59460

Picklist Print

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Work Order ID: 60760

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 7/22/2010

Required Date: 7/29/2010

Start Qty: 3.00

Required Qty: 3.00

D3628-1 Manufactured No 110 Each 52.0000 14 42



Cupped Washer

Location

Loc Qty

Loc Code

ST075

52

55384

52

D3628-3 Manufactured No 110 Each 336.0000 6 18



Cupped Washer

Location

Loc Qty

Loc Code

ST075

336

43031

336

MS24694-S100 Purchased No 110 Each 56.0000 6 18



FLAT HEAD SCREW

Location

Loc Qty

Loc Code

ST290A

56

112475

56

MS24694-S54 Purchased No 110 Each 24.0000 14 42



Screw

Location

Loc Qty

Loc Code

ST289

24

113359

24

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Shop Packet Print

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10-7-26

10-7-26

10-7-26

18

10-7-26

1515371 20

17x

25

10/6/05

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02